

CE







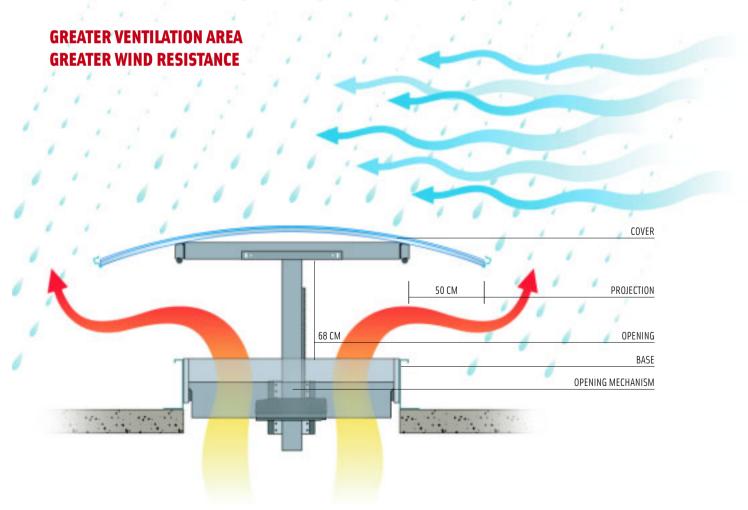
THE BEST SKYLIGHTS FOR VENTILATION ENVIRONMENTS

Thanks to its particular opening system and working design, the ADR model offers many more advantages than traditional systems, those with lateral or 'protruding' opening (shed skylights).

The vertical raising of the cover, freeing the vent on all 4 sides, ensures a greater ventilation area and better wind resistance.

The lateral projection, compared to the base vent, makes it possible to open the ventilator even when raining.

A solid structure formed by sections in steel and aluminium, designed and planned by Basso Lucernari, quarantee maximum strength.



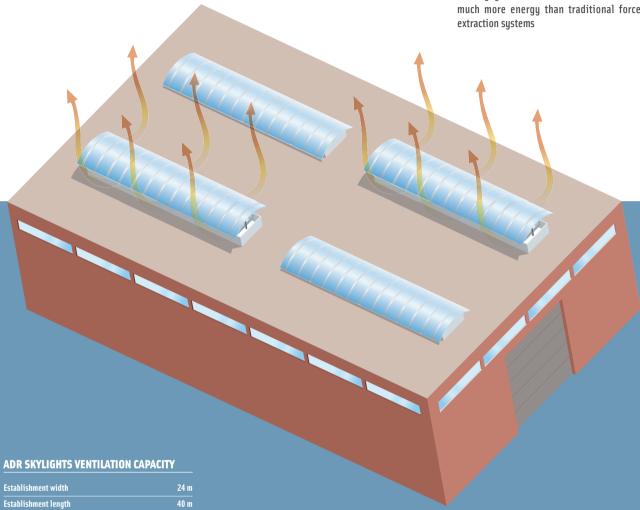


OUR TESTS

GUARANTEED VENTILATION

Our studies show that, in an area of around 1,000 m2, with 4 6 x 1.5m ADR skylights, making use of the natural air flow, the air renewal rate will be 1.02/hour.

ADR skylights do not need maintenance and save much more energy than traditional forced



COEFFICIENT OF OUTFLOW 0,6

Establishment height

External temperature Internal temperature

Skylights

	ADR
Ventilation capacity (m2/second of flow)	0.476
Air renewal rate per hour	1.02

7 m

18°C

4 ADR internal dimensions 6 x 1.5 m

ADR VENTILATORS



EXAMPLE OF POSSIBLE DIMENSIONS

ADR skylights are made to measure. Some of the possible sizes are given in the following table from a minimum to a maximum.

WIDTH (VENT)	LENGTH (VENT)												
	7////k B												
(meters)	3	4	5	6	7	8	9	10	11	12	13	14	15
da 0.8 a 2.5	•	•	•	•	•	•	•	•	•	•	•	•	•
da 2.5 a 6	•	•	•	•	•	•	•	•	•	•			

Recommended size •







TECHNICAL CHARACTERISTICS

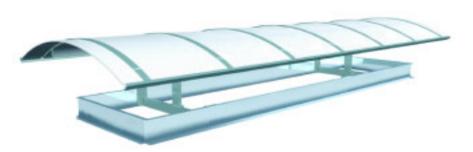
drawn steel); with rack gears (width 40mm M4) which make it possible to raise the cover up to 68cm (with variations on request).

The whole system is supported by a steel structure of 2-3mm thickness.

ADR VENTILATION SYSTEM

Tubular in galvanized steel Moulded galvanized
Alveolar polycarbonate Reinforced alveolar polycarbonate Other materials available on request



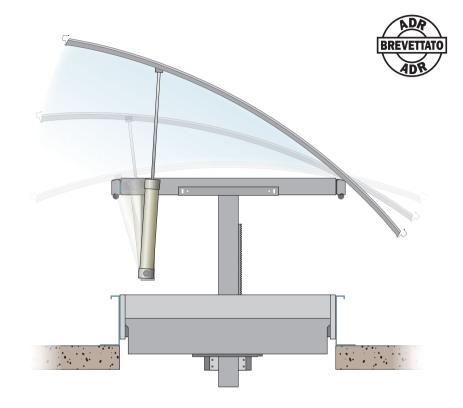


ADR VENTILATORS

ADR SYSTEM OTHER VARIETIES

DOUBLE OPENING: VERTICAL OR TO ONE SIDE

To further increase the area of ventilation the skylights can be setup for double opening: vertical raising and opening to one side.



NETS

Mosquito net to prevent the entrance of insects.

Metal net with small holes to prevent the entrance of birds or flying objects.

Anti-break-in net used for safety reasons





LAYERED DOUBLE GLAZING

ADR skylights are also available with glass covers guaranteeing optimum thermal insulation.







LARGE SIZE ADR SYSTEMS

For particular needs Basso Lucernari can plan and create large size ADRs for any type of roofing.

The photos here show the various stages of installation of three double layer ADRs (internal dimensions: $10 \times 4.2m$), with a single lateral motor with six thrust points.

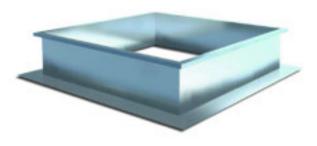
The skylights are assembled on the ground and raised by crane to make installation easier.

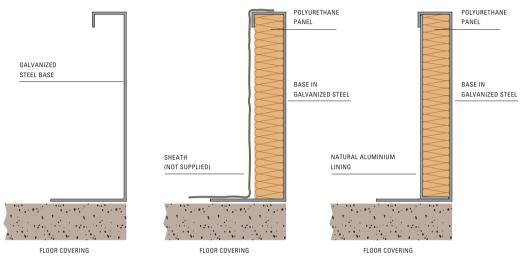


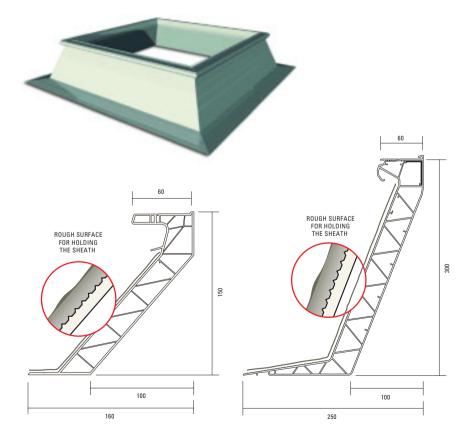


GALVANIZED STEEL BASES

To guarantee suitable insulation, the bases are insulated with auto-extinguishing expanded polyurethane panels with a thickness of 3-4 cm. Assembly and positioning is fast and easy: each base comes provided with all metal anchoring devices and positioning instruction manual.

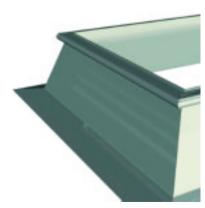






PVC BASE

The shape of the base is reamed to allow better diffusion of light. The metallic bases, in galvanized sheet or other chosen metal, can have vertical or reamed sides and be opportunely shaped to guarantee a perfect anchoring and support base for the whole skylight.





AN APPROPRIATE BASE FOR EACH SKYLIGHT

BASES

(FOR SKYLIGHTS)

Different bases are available for each type of skylight, varying in shape and material. The choice is aimed at the best installation and performance of the product.

Basso Lucernari has a warehouse with a wide choice of bases: in steel, PVC and with square or rectangular base.

BASES

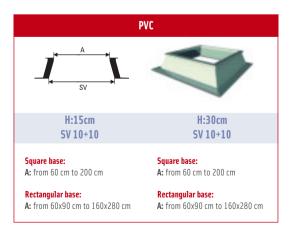
(FOR VENTILATION)

The metallic base for natural ventilation consists of extruded aluminium modular slats of 15 cm, 30 cm, and 45 cm height. The particular shape of the slats allows suitable ventilation, preventing the entrance of water via the base.





BASE DIMENSIONS

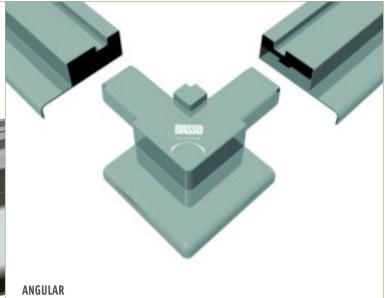




OUR PROFILES

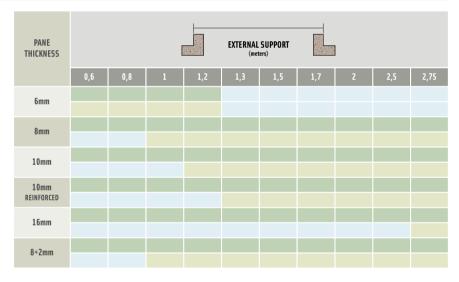
BASSO LUCERNARI have planned a wide range of profiles in natural or anodized aluminium, with designed sections which vary depending on the type of skylight.





To avoid welding the frames BASSO LUCERNARI have patented graft pressure-cast corners with the aim of avoiding caulking which can result from infiltrated water.

EXTERNAL DIMENSIONS PANE THICKNESS



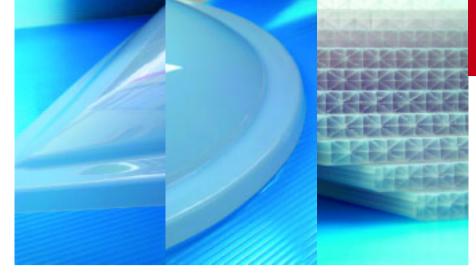
The table on the right shows the external dimensions of the skylight related to the thickness of the polycarbonate panes.



COVERING MATERIALS

Auto-extinguishing alveolar polycarbonate panes Euro class B, external protection from UV rays.

PANE SECTIONS IN ALVEOLAR POLYCARBONATE						
Thickness 6mm 1.3kg/mq		Thickness 10mm Reinforced 3.1kg/mq				
Thickness 8mm 1.5kg/mq		Thickness 16mm 2.7kg/mq				
Thickness 10mm 1.7kg/mq		Thickness 8+2mm 3.9kg/mq	Compact polycarbonate — Alveolar polycarbonate			



MATERIAL TECHNICAL CHARACTERISTICS

METHACRYLATE PMMA

Compact methacrylate (PMMA) flat panes guaranteed synthesis original, as the material is of the highest quality, exempt from recovery monomers. The optical and physical-mechanic properties typical of pure polymer are guaranteed to be unchangeable; normally exposed to the outside for ten years with total protection from UV rays, with the following technical characteristics.

TECHNICAL CHARACTERISTICS	REFERENCE REGULATION	METHACRYLATE PMMA
Apparent specific weight	DIN 53479	GR/cm ² 1.19
Resistance to bending	ISO 178	N/mm² 105
Resistance to knocks with Charpy intaglio	ISO 180/1A	Kj/m² 1.6
Temperature of softening	150 306	°C 102
Coefficient of linear extension	VDE 0304/1	mm/m °C 0.07
Transmission of light Trans.+Trans.	DIN 5036	90%
Transmission of light Trans.+Opal	DIN 5036	73%
Transmission of light Opal+Opal	DIN 5036	62%
Reaction to fire	DIN 4102	Class B2

COMPACT POLYCARBONATE PC

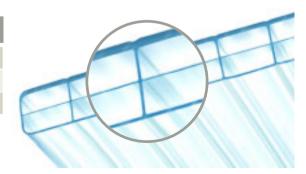
Compact polycarbonate (PC) flat panes are guaranteed auto-extinguishing with certification of proof "Class 1A" of reaction to fire and synthesis original as the material is of the highest quality and is exempt from recovery monomers. Anti-breaking and the optical and physical-mechanic properties typical of pure polymer are guaranteed to be unchangeable; normally exposed to the outside for ten years with total protection from UV rays, with the following technical characteristics.

TECHNICAL CHARACTERISTICS	REFERENCE REGULATION	METHACRYLATE PCC
Apparent specific weight	DIN 53479	GR/cm ² 1.20
Resistance to bending	ISO 178	N/mm² 90
Resistance to knocks with Charpy intaglio	ISO 180/1A	Kj/m² 10
Temperature of softening	150 306	°C 145
Coefficient of linear extension	VDE 0304/1	mm/m °C 0.07
Transmission of light Trans.+Trans	DIN 5036	84%
Transmission of light Trans.+Opal	DIN 5036	67%
Transmission of light Opal+Opal	DIN 5036	56%
Reaction to fire	DIN 4102	Class B1

REINFORCED ALVEOLAR POLYCARBONATE

Double chamber 10mm panes, which combine the resistance of the compact pane to the insulation properties of the alveolar pane. The higher external side has a reinforced thickness of 1.5 mm. and offers excellent protection against hail (resistance 11 times higher than that of normal alveolar polycarbonate).

TECHNICAL CHARA	CTERISTICS
Thickness	DIN 53479
Ext. reinforcement	ISO 178
Weight	ISO 180/1A



STAGES OF INSTALLATION

The sequence of photos shows the ascending moments of installation of skylights on the roofing of industrial warehouses: from mounting the frame to the roof to the final application of silicon to the skylights.

















INSTALLATION

A TEAM JOB FOR ACCURATE INSTALLATION

Basso Lucernari places a lot of attention on the most delicate stage of delivery: installation. They have various assembly teams in the company, well-prepared people who are able to carry out each stage of installation according to active regulations.

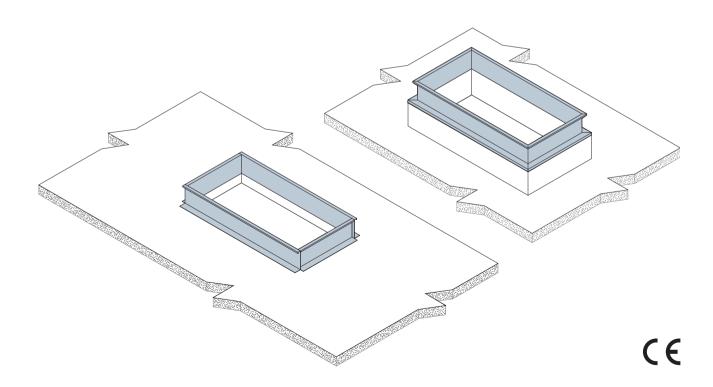
- INSTALLATION ON ROOF DECK
- INSTALLATION ON ROOFING WITH A "Y" BEAM
- INSTALLATION ON CURVED ROOFING
- INSTALLATION ON SLOPED SURFACE
- INSTALLATION ON THE ROOF TOP

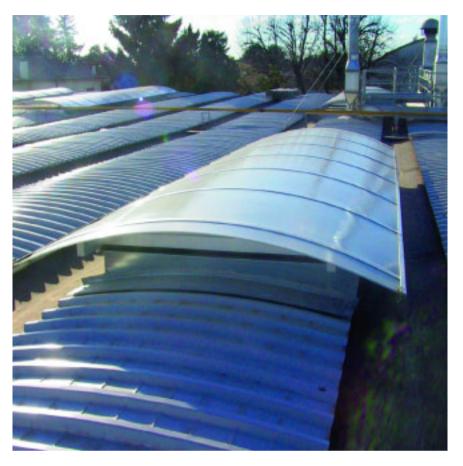
INSTALLATION ON ROOF DECK

The base has an inferior edge for attachment to the roof deck, with vertical sides for the possible insertion of insulation.





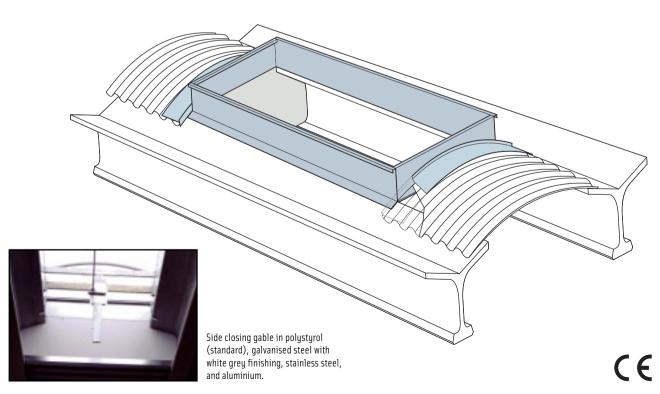




INSTALLATION ON ROOFING WITH A "Y" BEAM

A valley gutter is fixed and applied with silicon at the contact point between the base and the roofing mantle (to the sides of the base). The space between the false ceiling and the base is closed with a moulded panel in the form of a beam. The fixing of the base to the beam is carried out using steel brackets.



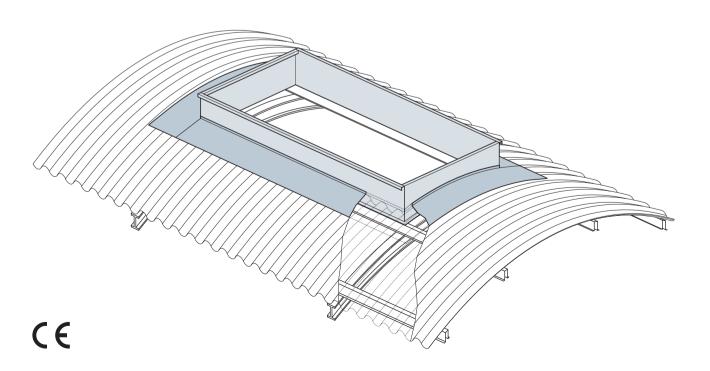


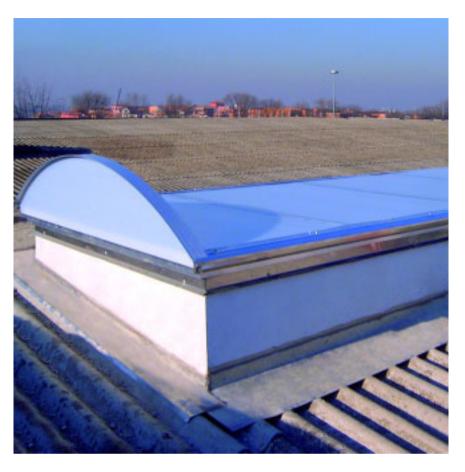
INSTALLATION ON CURVED ROOFING

A galvanized steel valley gutter is fixed and applied with silicon at the contact point between the base and the roofing mantel of the building. The longer sides have an edge for the support and fixing of the base to the purlins.





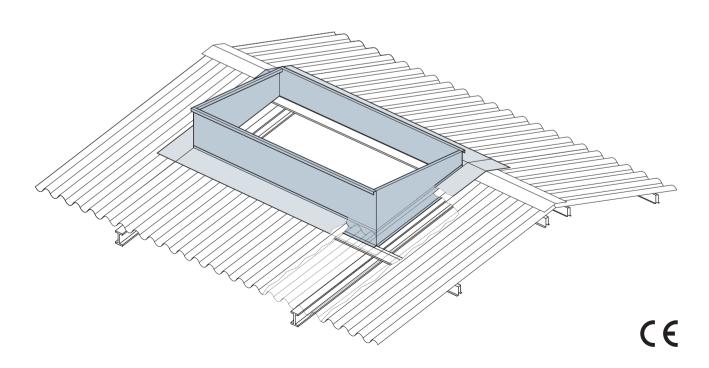




INSTALLATION ON SLOPED SURFACE

The base is made in counter slope and has a channel for the collection of water carried in the roofing.





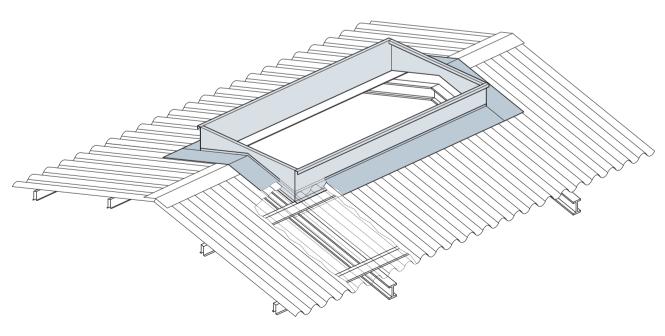
INSTALLATION ON THE ROOF TOP

A galvanized steel valley gutter is fixed and applied with silicon at the contact point between the basement and the roofing mantel of the building along the whole perimeter.

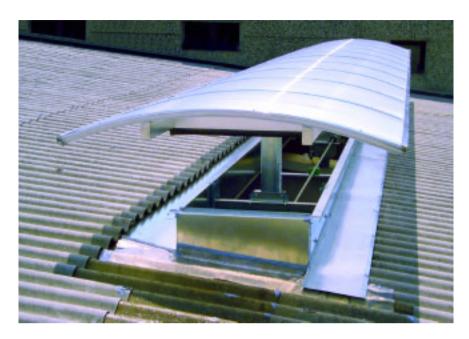
The longer sides have an edge for the support and fixing of the base to the purlins.











INSTALLATION ON SLOPED SURFACE

The base is made in counter slope and has a channel for the collection of water carried to the gutter.



